## SIEMENS

## Data sheet

## 6AG1212-1AE31-2XB0



\*\*\*spare part\*\*\* SIPLUS S7-1200 CPU 1212C DC/DC/DC based on 6ES7212-1AE31-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, signal board: 0, compact CPU, DC/DC/DC, onboard I/O: 8 DI 24 V DC 6 DQ 24 V DC 2 AI 0-10 V DC power supply: 20.4-28.8 V DC program/data memory 50 KB

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General information		
Product type designation	CPU 1212C DC/DC/DC	
Engineering with		
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275	
Supply voltage		
Rated value (DC)		
• 24 V DC	Yes	
permissible range, lower limit (DC)	20.4 V	
permissible range, upper limit (DC)	28.8 V	
Load voltage L+		
<ul> <li>Rated value (DC)</li> </ul>	24 V	
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V	
<ul> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V	
Input current		
Current consumption, max.	1.2 A; 24 V DC	
Inrush current, max.	12 A; at 28.8 V DC	
Output current		
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM	
Encoder supply		
24 V encoder supply		
• 24 V	Permissible range: 20.4V to 28.8V	
Power loss		
Power loss, typ.	9 W	
Memory		
Work memory		
<ul> <li>integrated</li> </ul>	50 kbyte	
expandable	No	
Load memory		
<ul> <li>integrated</li> </ul>	1 Mbyte	
Backup		
• present	Yes; maintenance-free	
without battery	Yes	
CPU processing times		
for bit operations, typ.	0.085 µs; / instruction	
for word operations, typ.	1.7 µs; / instruction	
for floating point arithmetic, typ.	2.5 µs; / instruction	
CPU-blocks		
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of	

addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used

OB	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
• Size, max.	4 kbyte; Size of bit memory address area
Address area	
I/O address area	
Inputs	1 024 byte
Outputs	1 024 byte
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 com. modules, no signal board can be used, 2 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time     Deviation per day, max	480 h; Typical 60 s/month at 25 °C
Deviation per day, max.	
Digital inputs	8: Integrated
Number of digital inputs <ul> <li>of which inputs usable for technological functions</li> </ul>	8; Integrated 4; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	100
all mounting positions	
— up to 40 °C, max.	8
Input voltage	
<ul> <li>Rated value (DC)</li> </ul>	24 V
● for signal "0"	5 V DC at 1 mA
● for signal "1"	15 V DC at 2.5 mA
Input current	
• for signal "1", typ.	1 mA
Input delay (for rated value of input voltage) for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable
— parametenzable	in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
Cable length	
shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6
of which high-speed outputs	4; 100 kHz Pulse Train Output
Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
<ul> <li>with resistive load, max.</li> </ul>	0.5 A
• on lamp load, max.	5 W
Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current • for signal "1" rated value	0.5 A
<ul> <li>for signal "0" residual current, max.</li> </ul>	0.5 A 0.1 mA
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Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
Switching frequency	
<ul> <li>of the pulse outputs, with resistive load, max.</li> </ul>	100 kHz
Relay outputs	
Number of relay outputs	0
Cable length	
• shielded, max.	500 m
<ul> <li>unshielded, max.</li> </ul>	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
- Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	0
Cable length	
<ul> <li>shielded, max.</li> </ul>	100 m; shielded, twisted pair
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
Integration time, parameterizable	Yes
Conversion time (per channel)	625 µs
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
	Yes
1. Interface	
1. Interface Interface type	PROFINET
1. Interface Interface type Isolated	PROFINET Yes
1. Interface Interface type Isolated automatic detection of transmission rate	PROFINET Yes Yes
1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation	PROFINET Yes
1. Interface         Interface type         Isolated         automatic detection of transmission rate         Autonegotiation         Autocrossing	PROFINET Yes Yes Yes
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Test commissioning functions	
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
Forcing	Yes
Diagnostic buffer	
• present	Yes
Integrated Functions	
Frequency measurement	Yes
controlled positioning	Yes
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	2
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	500V AC for 1 minute
between the channels, in groups of	1
Potential separation digital outputs	
Potential separation digital outputs	Yes
between the channels	No
<ul> <li>between the channels, in groups of</li> </ul>	1
Permissible potential difference	
between different circuits	500 V DC between 24 V DC and 5 V DC
EMC	
Interference immunity against discharge of static electricity	
Interference immunity against discharge of static	Yes
electricity acc. to IEC 61000-4-2	
— Test voltage at air discharge	8 kV
<ul> <li>Test voltage at contact discharge</li> </ul>	6 kV
Interference immunity to cable-borne interference	
<ul> <li>Interference immunity on supply lines acc. to IEC</li> </ul>	Yes
61000-4-4	Vee
<ul> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
Interference immunity against voltage surge	
Interference immunity on supply lines acc. to IEC	Yes
61000-4-5	
Interference immunity against conducted variable disturbance	e induced by high-frequency fields
Interference immunity against high-frequency	Yes
radiation acc. to IEC 61000-4-6	
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes; Group 1
<ul> <li>Limit class B, for use in residential areas</li> </ul>	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
	1020
IP degree of protection	IP20
Ambient conditions	
Free fall	
Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	40 °C - Train: Startup @ 25 °C
• min.	-40 °C; = Tmin; Startup @ -25 °C 70 °C; = Tmax; > +60 °C Number of simultaneously controllable inputs
• max.	and outputs max. 50 %; no signal board can be used
<ul> <li>horizontal installation, min.</li> </ul>	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
horizontal installation, max.	70 °C; = Tmax; > +60 °C Number of simultaneously controllable inputs
·	and outputs max. 50 %; no signal board can be used
<ul> <li>vertical installation, min.</li> </ul>	-40 °C; = Tmin; Startup @ -25 °C
<ul> <li>vertical installation, max.</li> </ul>	50 °C; = Tmax
• At cold restart, min.	-25 °C
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C

Altitude during operation relating to and lovel	
Altitude during operation relating to sea level	5 000 m
<ul> <li>Installation altitude above sea level, max.</li> <li>Ambient air temperature-barometric pressure- altitude</li> </ul>	5 000 m Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
<ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Shock testing	
tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
<ul> <li>— Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
- to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	Very Close 6P2 mold and funcel energy (avaluating fourse), Close 6P2
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
- to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Remark	*
<ul> <li>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Type 1 protection Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
programming / cycle time monitoring / header	
adjustable	Yes
Dimensions	
Width	90 mm
Height	100 mm
Depth	75 mm
Weights	
	270 a
Weight, approx.	370 g
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